

Project Comments

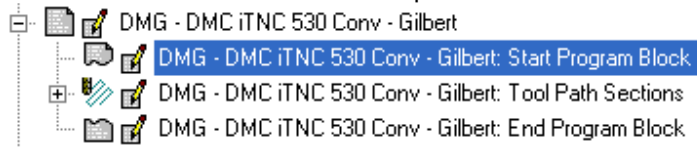
1.0 Overview

This document explains how you can use Project comments to output info to your NC Program.

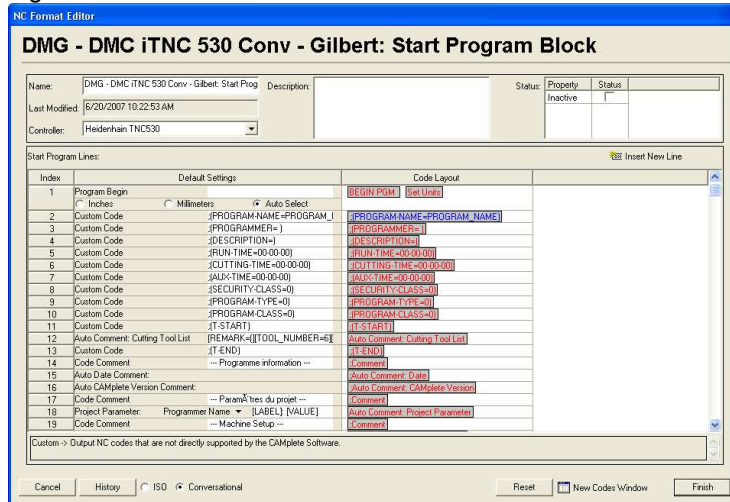
2.0 Changes To The NC Format

To output the program name follow these steps:

- 1) Go to Tools > NC Format Editor
- 2) Select the NC Format Section where the comment is required:



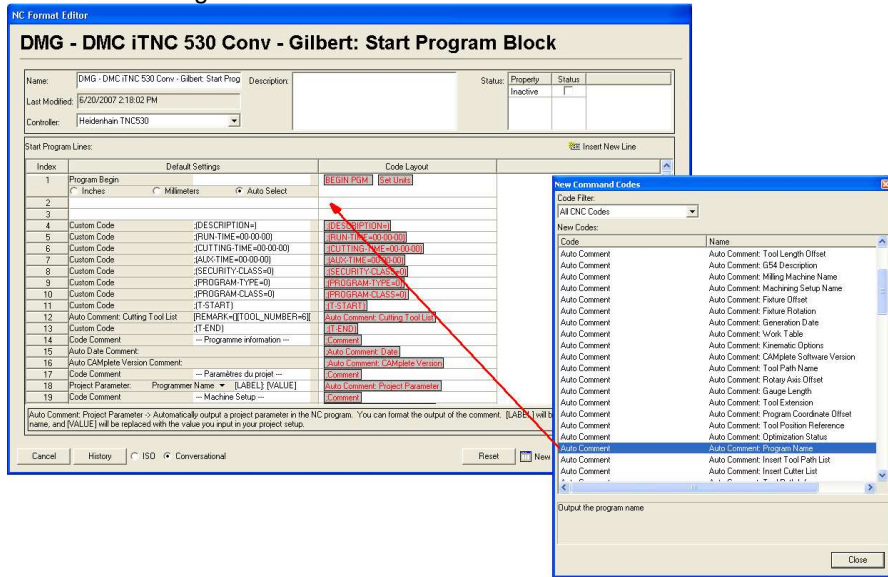
- 3) Click Edit
- 4) Click the existing Program Name code and delete it
- 5) Click the existing Programmer code and delete it



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June 20, 2007

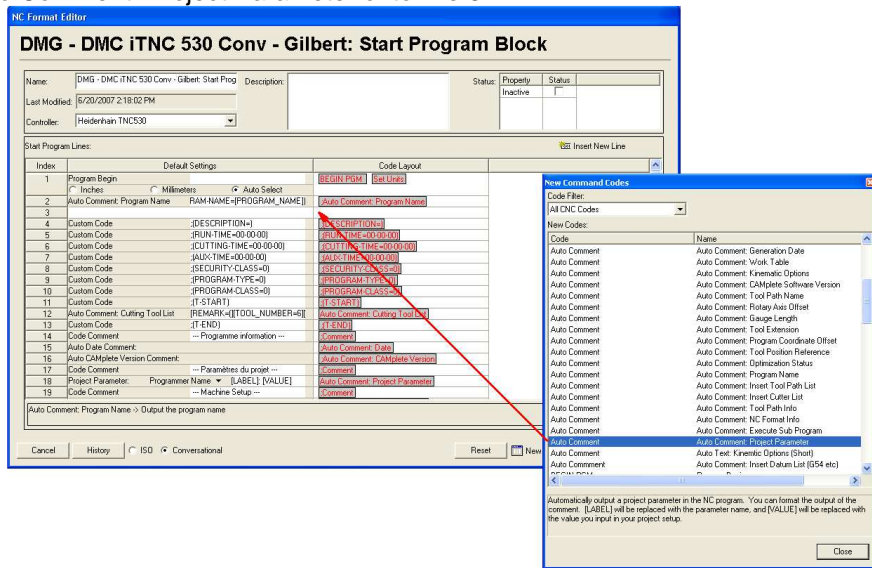
- 5) Click New Codes Window
- 6) Drag an Auto Comment: Program Name code onto line 2:



- 7) Change the text for that command to: (PROGRAM-NAME=[PROGRAM_NAME])

| | | | |
|---|----------------------------|-------------------------------|----------------------------|
| 2 | Auto Comment: Program Name | (PROGRAM-NAME=[PROGRAM_NAME]) | Auto Comment: Program Name |
|---|----------------------------|-------------------------------|----------------------------|

- 7) Drag an Auto Comment: Project Parameter onto line 3



- 8) For the Project Parameter, change the drop list to Programmer and the text to (PROGRAMMER=[VALUE])

| | | | |
|---|-----------------------------|-----------------|----------------------------|
| 2 | Auto Comment: Program Name: | | Auto Comment: Program Name |
| 3 | Project Parameter: | Programmer Name | (PROGRAMMER=[VALUE]) |

- 9) Click Finish to commit the change

3.0 Setting The Name For The Programmer

The Program Name is chosen automatically from the program. To set the Programmer Name for the project, go to the CAM Wizard, Click Project and you can enter it in the table:

